



Nominal		OD	Schedule		Schedule		Schedule			Schedule		Schedule		Schedule		Schedule		Schedule		Schedule		Schedule		Schedule		Schedule					
Pipe Size		Size	10		20		30			Standard (STD)		40		Extra Strong (XS)		60		80		100		120		140		160		Double Ex. Strong			
Inch	DN	mm	Wall	Kg./Mtr	Wall	Kg./Mtr	Wall	Kg./Mtr		Wall	Kg./Mtr	Wall	Kg./Mtr	Wall	Kg./Mtr	Wall	Kg./Mtr	Wall	Kg./Mtr	Wall	Kg./Mtr	Wall	Kg./Mtr	Wall	Kg./Mtr	Wall	Kg./Mtr	Wall	Kg./Mtr		
1/8	6	10.3								1.73	0.37	1.73	0.37	2.41	0.47			2.41	0.47												
1/4	8	13.7								2.24	0.63	2.24	0.63	3.02	0.80			3.02	0.80												
3/8	10	17.1								2.31	0.84	2.31	0.84	3.20	1.10			3.20	1.10												
1/2	15	21.3								2.77	1.27	2.77	1.27	3.73	1.62			3.73	1.62							4.78	1.95	4.47	2.55		
3/4	20	26.7								2.87	1.69	2.87	1.69	3.91	2.20			3.91	2.20							5.56	2.90	7.82	3.64		
1	25	33.4								3.38	2.50	3.38	2.50	4.55	3.24			4.55	3.24							6.35	4.24	9.09	5.45		
1-1/4	32	42.2								3.56	3.39	3.56	3.39	4.85	4.47			4.85	4.47							6.35	5.61	9.70	7.77		
1-1/2	40	48.3								3.68	4.05	3.68	4.05	5.08	5.41			5.08	5.41							7.14	7.25	10.15	9.56		
2	50	60.3								3.91	5.44	3.91	5.44	5.54	7.48			5.54	7.48							8.74	11.11	11.07	13.44		
2-1/2	65	73.0								5.16	8.63	5.16	8.63	7.01	11.41			7.01	11.41							9.53	14.90	14.02	20.39		
3	80	88.9								5.49	11.29	5.49	11.29	7.62	15.27			7.62	15.27							11.13	21.35	15.24	27.68		
3-1/2	90	101.6								5.74	13.57	5.74	13.57	8.08	18.63			8.08	18.63												
4	100	114.3								6.02	16.07	6.02	16.07	8.56	22.32			8.56	22.32							11.13	28.32	13.49	33.54	17.12	41.03
5	125	141.3								6.55	21.77	6.55	21.77	9.53	30.94			9.53	30.94							12.70	40.28	15.88	49.11	19.05	57.43
6	150	168.3								7.11	28.26	7.11	28.56	10.97	42.56			10.97	42.56							14.27	54.20	18.26	67.56	21.95	79.22
8	200	219.1				6.35	33.31	7.04	36.81	8.18	42.55	8.18	42.55	12.70	64.64	10.31	53.08	12.70	64.64	15.09	75.92	18.26	90.44	20.62	100.92	23.01	111.27	22.22	107.88		
10	250	273.0				6.35	41.75	7.80	51.01	9.27	60.29	9.27	60.29	12.70	81.52	12.70	81.52	15.09	95.97	18.26	114.70	21.44	133.00	25.40	155.09	28.58	172.33	25.40	155.09		
12	300	323.9				6.35	49.71	8.38	65.18	9.53	73.78	10.31	79.70	12.70	97.43	14.27	108.92	17.48	132.04	21.44	159.86	25.40	186.91	28.58	208.00	33.32	238.68	25.40	186.91		
14	350	355.6	6.35	54.69	7.92	67.90	9.53	81.25		9.53	81.25	11.13	94.55	12.70	107.39	15.09	126.71	19.05	158.10	23.83	194.96	27.79	224.65	31.75	253.56	35.71	281.70				
16	400	406.4	6.35	62.64	7.92	77.83	9.53	93.17		9.53	93.17	12.70	123.30	12.70	123.30	16.66	160.12	21.44	203.53	26.19	245.56	30.96	286.64	36.53	333.19	40.49	365.35				
18	450	457.2	6.35	70.60	7.92	87.75	11.13	122.43		9.53	101.10	14.27	155.87	12.70	139.20	19.05	205.83	23.83	254.87	29.36	309.76	34.92	363.64	39.67	408.45	45.24	459.59				
20	500	508.0	6.35	78.55	9.53	117.02	12.70	155.12		9.53	117.02	15.09	183.42	12.70	155.10	20.62	247.83	26.19	311.17	32.54	381.53	38.10	441.49	44.45	508.11	50.01	564.81				
22	550	558.8	6.35	86.50	9.53	129.11	12.70	171.01		9.53	129.01			12.70	171.01	22.23	294.25	28.58	373.83	34.93	451.52	41.28	527.02	47.63	600.63	53.98	672.26				
24	600	609.6	6.35	94.46	9.53	140.88	14.27	209.50		9.53	140.68	17.48	255.24	12.70	186.94	24.61	355.02	30.96	441.78	38.89	547.73	46.02	639.58	52.37	719.63	59.54	807.63				

(1) Non schedule / standard size which are not covered above can be provided on request. (2) Due to limitations in plant capabilities certain size and thickness can't be manufactured by every manufacturer, thus please request for budgetary quote before adopting in design. (3) The above data has been provided from ASTM, there shall be a difference in weight of up to 2 decimal points followed by different manufacturers. (4) All the above information provided is true to the best of our knowledge, incase you find errors do inform us to rectify.